

# Work Order ID 55263

January 12, 2010

Page 1

Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 1/12/2010 1:4	Start Qty: 1.0000	
Revision Nbr:	Required Date: 1/13/2010	Reqd Qty: 1.0000	
Reference: ECN 09-725	Cust Item ID:	Customer ID:	
Description: RELEASE AND UPDATE PAPERWORK FOR D412-769 PER ECN 09-725	Sales Order:		
Approvals:	Process Plan: <u>MF</u>	Date: <u>10-1-12</u>	Tooling: _____ Date: _____
	QC: _____	Date: _____	SPC (Y/N): _____ Date: _____

Sequence ID	Work Center ID	Operation Description	Hours		Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
			Set Up	Run							

10-1-15  
sl

QC 21- 10/01/15 *[Signature]*

W 10-01-15

# List Lots

Page 1 of 1

January 12, 2010 1:50:24 PM

Criteria : Item ID: D412-769-011 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D412-769-011	Main Warehouse	47253	12/5/2009	1.0000	QC21	CHG001	
Aft Facing Seats (LH/RH)	FG						
	Main Warehouse	48494	12/5/2009	1.0000	QC21	CHG001	
	FG						
Total:				2.0000			

10-13-14  
S

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 09.12.16	Job No.: ENG106DEC	ADR Yes/No:	ADR Date:	ECN #: 09- 725
Product No.: D412-769		Created By: JPH	Approved By: [Signature]	
Product Name: Aft Facing Seat		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	MF 10-1-12	DQA / QA Coord.	N/A		
Production Document Control	Y	BG		QC Coordinator	N/A		
Purchasing Coord.	N/A			Customer Technical Support	Y	DS	
Production Engineering Coord.	N/A			Marketing	Y	SW	
				Customer Order Processing	N/A		

**Reason for Change:** To add applicability to the Bell 214 models to STC SH08-38

**Documents Affected:**  
MDL-D412-769 Rev. D  
IIN-D412-769 Rev. C  
ICA-D412-769 Rev. 1  
ACR-D412-769 Rev. B

DAE 100-380  
STC 08-38 ISSUE 2

# 55263

**PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N/A			
2	Notify Eurocopter France	N/A			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N/A			
5	Update Master Document List (MDL)	Y	JPH		
6	Update Product Compatability Matrix	N/A			
7	Create Eurocopter Form (FEE)	N/A			
8	Notify TC / FAA of Change	Y	DS		
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		10.01.11 [Signature]
12	Update Controlled PDF Files	N/A			10.01.11 [Signature]
13	Update Document Record (DR)	Y	KJ		
14	Update Product Development Summary	N/A			
15	Update QSI 021 and/or STC Approval List	Y	KJ		10.01.11 [Signature]
16	Update Parts / STC Database	Y	KJ		10.01.11 [Signature]
17	Update / Verify ARC Database	Y	KJ	# 122	10.01.11 [Signature]
18	Create / Update Change Record Form / Item Card Database	N/A			
19	Create / Update PPP's	Y	KJ		10.01.12 [Signature]
20	Update Document Control Database / Laminated Dwgs	N/A			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		10.01.11 [Signature]
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.01.11 [Signature]
23					
24					

**Description / Action:**  
Release and update kit documents

2 stk + 1 x B47253 + 5 x B54292 } production  
1 x B48494. 5 x B54291

w/o # 55263 MF 10-1-12

[Signature]

ECN Verified & Complete: \_\_\_\_\_ Date: 10-1-12